

LOADSTOP-THB4SBGA-DSR

Toyota Hilux 2015+

Genuine Sports Bar with Destroyer Side Rails



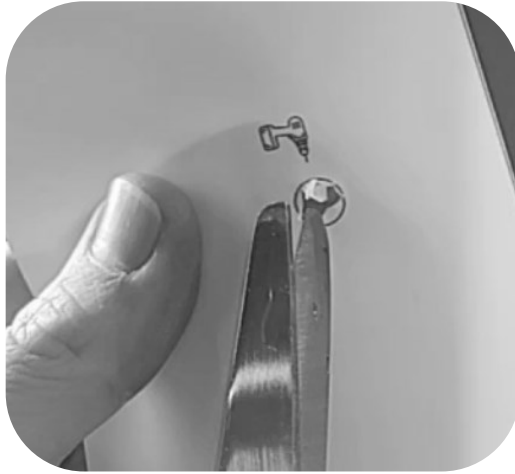
<https://bit.ly/3fvXIsK>



Despatch List:

| ID# | DESCRIPTION | IMAGE | QTY |
|-----|-------------------------------|-------|----------|
| 1 | Base Rail PRT-005319 | | 1x |
| 2 | Top Rail PRT-005407 | | 1x |
| 3 | PRT-005321L PRT-005321R | | 1x 1x |
| 4 | M8 x 16mm Btn Bolt (Black) | | 12x |
| 5 | M8 Nyloc Nut | | 3x |
| 6 | M8 Spring Washer | | 9x |
| 7 | Thread Plate PRT-001791 | | 2x |

1

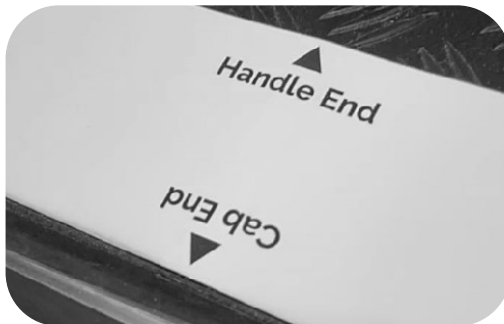


Cut out the circles indicated on the provided template.

2



Sit the paper Template on the front of the Load-Lid.



Ensure the template is oriented the correct way around. "Handle End" should be pointing towards the Load-Lid handle.



Ensure the arrows at each end are aligned with the hinge bolts. The template should sit centred on the Load-Lid, touching the bolts at each end.

3



Mark all holes through the template onto the Load-Lid.

Remove the template from the Load-Lid.

4



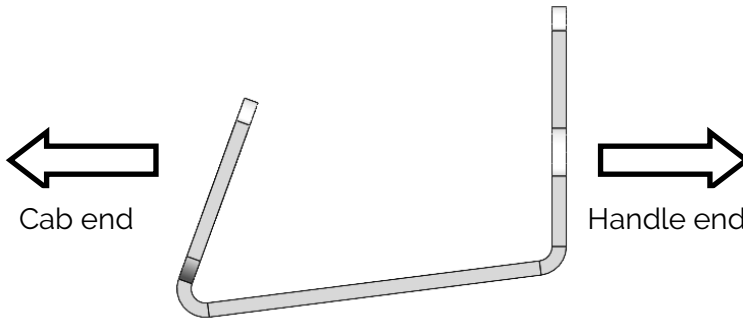
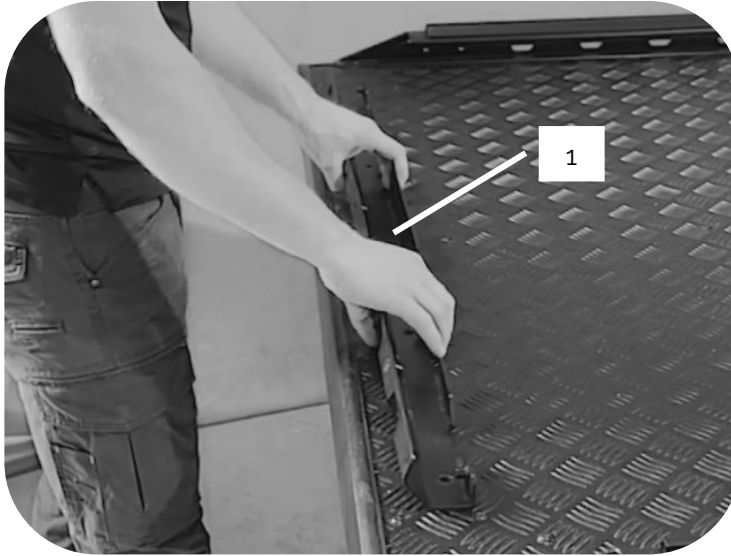
Drill through all marks with a 8.5mm drill bit.

5



Run a bead of sealer around each hole.

6



Sit the base rail (1) onto the front of the Load-Lid.

Ensure the base rail sits with the more angled side facing forwards towards the cab, and the flat side facing back towards the handle.

7

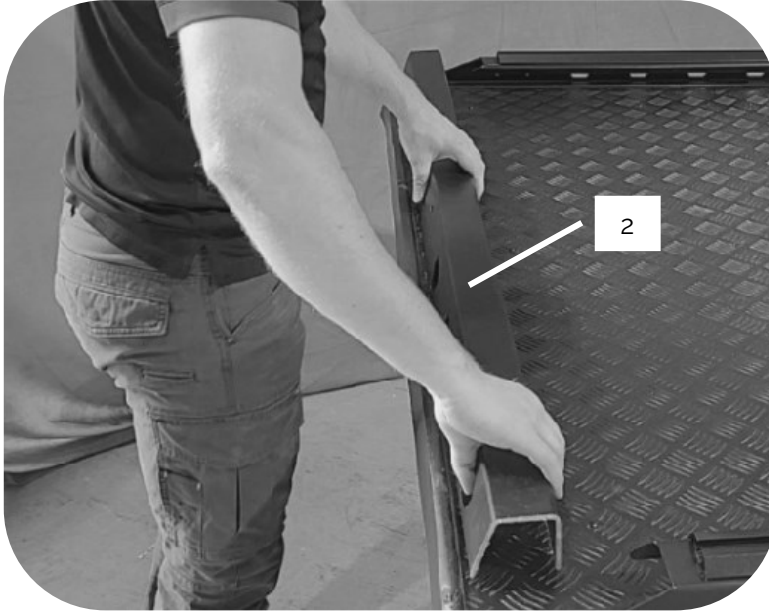


Bolt the base rail to the Load-Lid through each drilled hole using the following fasteners:

- 4) M8 x 16mm Btn Bolts (Black)
- 5) M8 Nyloc Nuts

Have the head of the bolt underneath the Load-Lid and the nut inside the base rail.

8



Lift the top rail (2)
onto the base rail.

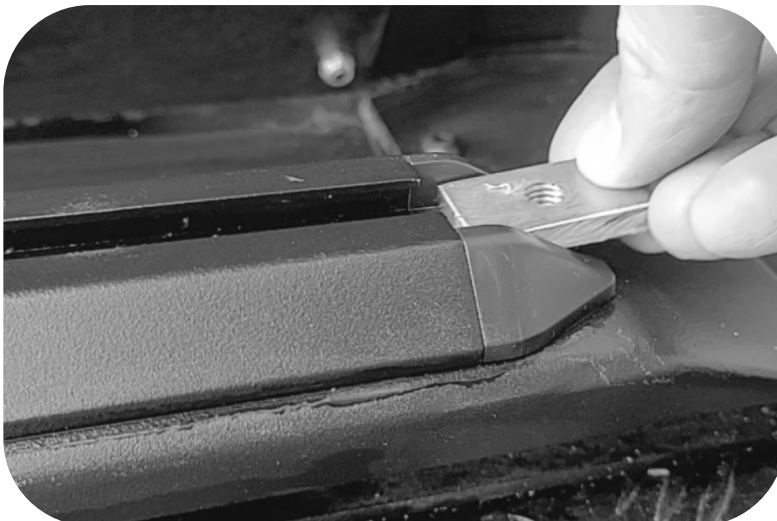
9



Bolt the top rail
to the base rail using
the following fasteners:

- 4) M8 x 16mm Btn Bolts
(Black)
- 6) M8 Spring Washers

10



Insert the thread
plates (7) into the
Side Rail T-Tracks
at the front of the
Load-Lid.

11



Bolt the front feet to the Load Stop using the following fasteners:

- 4) M8 x 16mm Btn Bolts (Black)
- 6) M8 Spring Washers

12



Bolt the front feet to the Side Rail thread plates using the following fasteners:

- 4) M8 x 16mm Btn Bolts (Black)
- 6) M8 Spring Washers