

Ford Ranger XL 2022+

CANOPY-FRC2

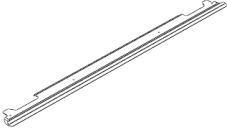
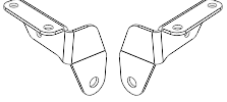
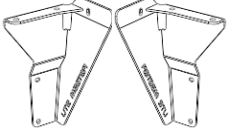
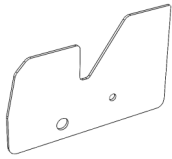
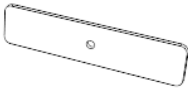

Centurion Canopy

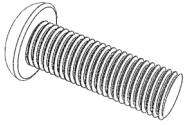


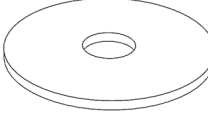




bit.ly/3ZsjekY



Despatch List:

ID#	DESCRIPTION	IMAGE	QTY
1	PRT-005987 (with 2x PRT-005997 welded on and bulb seal installed)		1x
2	PRT-005979R PRT-005979L		1x 1x
3	PRT-005600R PRT-005600L		1x 1x
4	PRT-005961		2x
5	PRT-005963		2x
6	PRT-005990		2x

ID#	DESCRIPTION	IMAGE	QTY
7	M8 x 25mm Btn Bolt		14x
8	M8 Spring Washer		6x
9	M8 Medium Washer		12x
10	M8 Fender Washer		10x
11	M8 Nyloc Nut		8x
12	PRT-005989		6x

IMPORTANT WARRANTY MESSAGE:

The warranty on this canopy is only valid if there has been a Ford Approved Tub Brace kit installed on the vehicle. If this is not installed the warranty on the vehicle may not be valid.



Any steps marked with the alert symbol are critical steps for removing or refitting existing vehicle bolts. These bolts have a thread locking glue, and can become jammed and snap when force is applied. Recommended procedure is to use a heat induction tool to loosen the bolts, alternatively use Förch Black Magic to lubricate the thread. Gently work the bolt backwards and forwards in the thread using hand tools to 'crack' the thread locking glue. Slowly extract the bolt using hand tools. Take equal care when refitting the bolts, ensure the bolt is clean and the thread is lubricated. Bolts may require heating to soften the glue before refitting. **DO NOT FORCE THE BOLT IF JAMMED.** Take the vehicle to a specialist if the problem persists.

1

Scan here to watch this step:

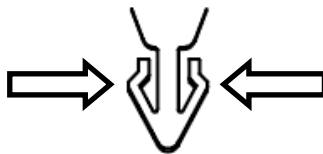


Remove the clips along the side of the plastic caps.

Repeat for both sides.

2

Scan here to watch this step:



Remove the plastic caps along the sides of the wellside.

The clips need to have at least one side pushed inwards to release the clip.

Some clips need a prying tool inserted under the outside of the caps to release the clips, particularly in the front and rear corners, however most of the clips holding the caps in place can be accessed from inside the wellside using pliers.

Repeat for both sides.

3

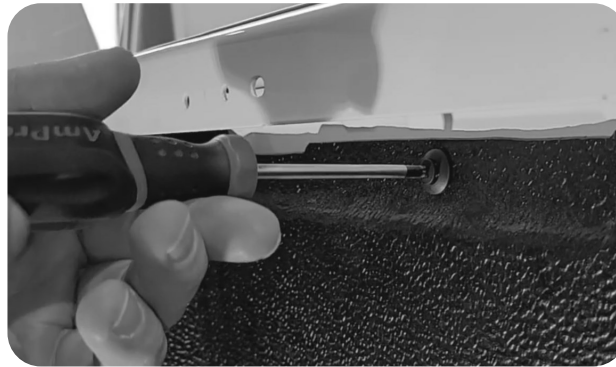
Scan here to
watch this step:



Bolt jamming risk
See Page 2



Bolt jamming risk
See Page 2



Remove the front
clip and bolt
holding the liner
in the front corner.

Also remove the
hooks from the
front corner.

Repeat for both sides.

4

Scan here to
watch this step:



Pull back the liner
in the front corners
and install the rubber
gasket PRT-005961 (4)
behind.

Bolt through the
gasket into the thread
using the following
fasteners:

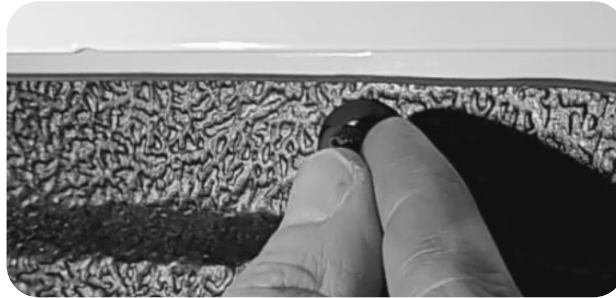
- 7) M8 x 25mm Btn Bolt
- 8) M8 Spring Washer
- 9) M8 Medium Washer

5

Scan here to
watch this step:



Bolt jamming risk
See Page 2



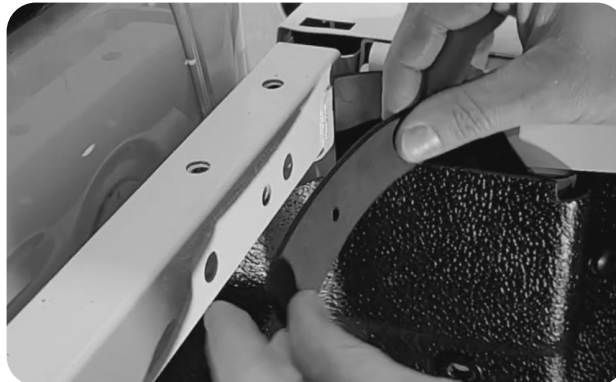
Re-install the front
bolt through the liner,
ensure it also goes
through the second
hole in the rubber
gasket.

Re-install the liner clip.

Repeat for
opposite side.

6

Scan here to
watch this step:



Install the foam
gasket PRT-005963 (5)
to the front wall,
over the thread.

Ensure it covers both
open holes.

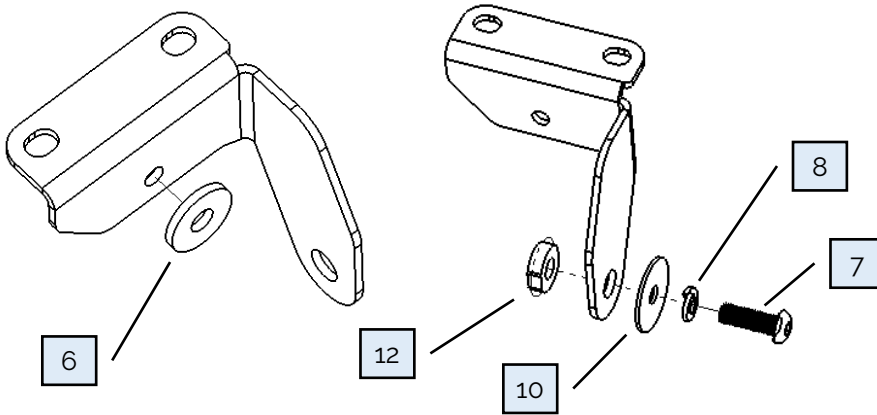
7

Scan here to
watch this step:



Remove the bolt
in the rear corners.

8

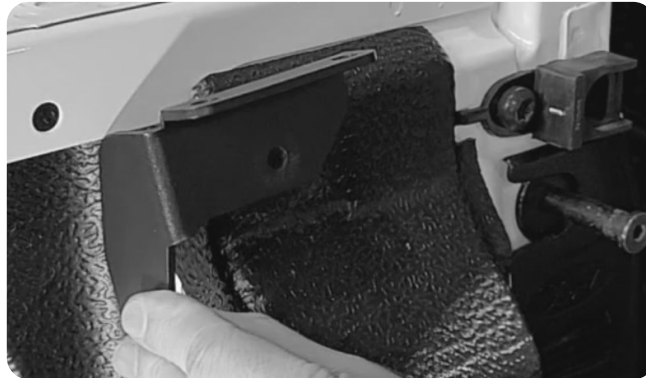


Pre-thread the following fasteners through the rear mounting bracket PRT-005979 (2).

- 7) M8 x 25mm Btn Bolt
- 8) M8 Spring Washer
- 10) M8 Fender Washer

Place PRT-005990 (6) and PRT-005989 (12) packers on the inside of the bolt holes shown.

9



Install the rear mounting bracket PRT-005986 (2) using the fasteners listed in the previous step.

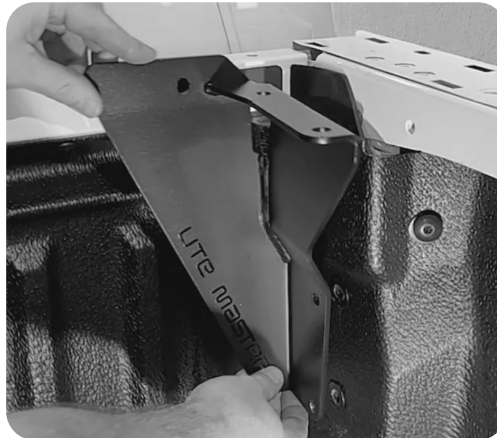
Ensure the packer PRT-005990 (6) sits between the bracket and the vehicle (A).

Ensure the packer PRT-005989 (12) sits between the bracket and the vehicle (B).

Re-use the bolt from Step 7 (C), re-install through the bracket.

10

Scan here to watch this step:



D



E



Bolt jamming risk
See Page 2



Install the front mounting bracket PRT-005600 (3) using the original hook and bolts (D).

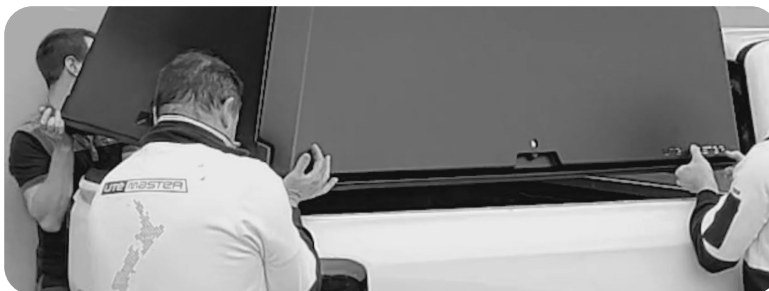
Ensure the packer PRT-005990 (6) sits between the bracket and the vehicle (E).

Also bolt through the bracket into the front wall thread, using the following fasteners:

- 7) M8 x 25mm Btn Bolt
- 8) M8 Spring Washer
- 9) M8 Medium Washer

11

Scan here to watch this step:



Lift the canopy onto the vehicle.

12

Scan here to watch this step:



Bolt through the canopy into the front mounting brackets using the following fasteners:

- 7) M8 x 25mm Btn Bolt
- 10) M8 Fender Washer
(*Top and bottom*)
- 11) M8 Nyloc Nut

13

Scan here to watch this step:



Bolt through the canopy into the rear mounting brackets using the following fasteners:

- 7) M8 x 25mm Btn Bolt
- 9) M8 Medium Washer
(*Top and bottom*)
- 11) M8 Nyloc Nut

14

Scan here to watch this step:



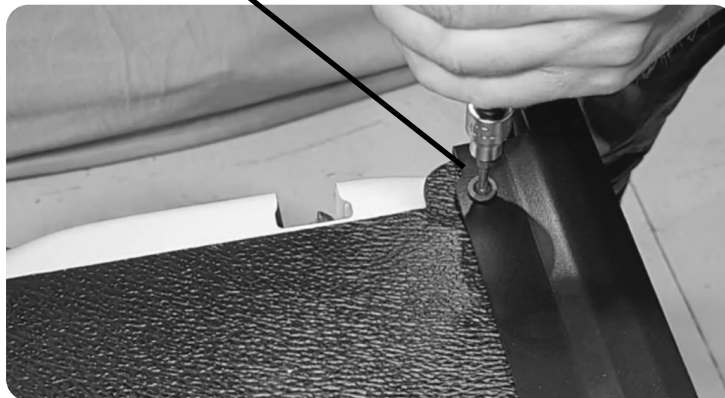
Remove the top row of screws from the tailgate.

15

Scan here to
watch this step:



F



Sit the tailgate bracket PRT-005987 (1) in position, so the end tabs hook underneath the plastic liner.

Screw in position using the original screws (F).

Your canopy is now fully fitted and ready to use.
Thank you again for using Utemaster and don't forget to keep checking our website for our latest innovations!