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LOADSTOP-MBC9-DSR

Mazda BT-50 2020+ With Destroyer Side Rails





Despatch List:

ID#	DESCRIPTION	IMAGE	QTY
1	Base Rail PRT-005312		1x
2	Top Rail PRT-005345		1x
3	PRT-005315L PRT-005315R	UTE ASSESTER	1x 1x
4	M8 x 16mm Btn Bolt (Black)	Calaman	17x
5	M8 Nyloc Nut		4x
6	M8 Spring Washer		13x



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1

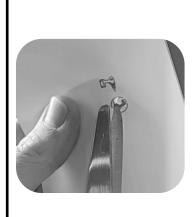


Remove the front feet from the Destroyer Side Rails.

These are not required and can be set aside.

Repeat for both sides.

2









Cut out the circles indicated on the provided template.

Sit the paper Template on the front of the Load-Lid.

Ensure the template is oriented the correct way around. "Handle End" should be pointing towards the Load-Lid handle.

Ensure the arrows at each end are aligned with the hinge bolts. The template should sit centred on the Load-Lid, touching the bolts at each end.



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3



Mark all holes through the template onto the Load-Lid.

Remove the template from the Load-Lid.

4



Drill through all marks with a 8.5mm drill bit.

5



Run a bead of sealer around each hole.



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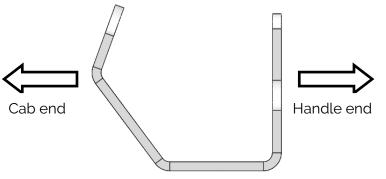
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6



Sit the base rail (1) onto the front of the Load-Lid.



Ensure the base rail sits with the angled sides facing forwards towards the cab, and the flat side facing back towards the handle.

7





Bolt the base rail to the Load-Lid through each drilled hole using the following fasteners:

4) M8 x 16mm Btn Bolts (Black) 5) M8 Nyloc Nuts

Have the head of the bolt underneath the Load-Lid and the nut inside the base rail.



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8



Lift the top rail (2) onto the base rail.

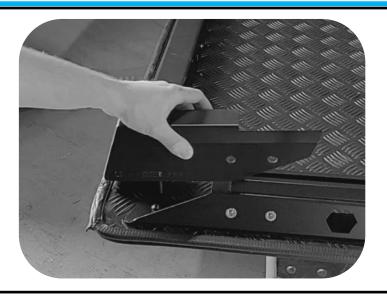
9



Bolt the top rail to the base rail using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)6) M8 Spring Washers

10



Sit the front feet (3) over the Load-Stop and Destroyer Side Rail.

NOTE: These are not the same feet removed in Step 1.



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11



Bolt the front feet to the Side Rails using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)

6) M8 Spring Washers

12



Bolt the front feet to the Load Stop using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)

6) M8 Spring Washers