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LOADSTOP-FRC2SBGA-DSR

Ford Ranger 2022+ **Sports Bar with Destroyer Side Rails**







30-60 mins

Despatch List:

ID#	DESCRIPTION	IMAGE	QTY
1	Base Rail PRT-005319		1x
2	Top Rail PRT-006042		1x
3	PRT-005321L PRT-005321R	The Minters	1x 1x
4	M8 x 16mm Btn Bolt (Black)	Calaman	12x
5	M8 Nyloc Nut		3x
6	M8 Spring Washer		9x
7	Thread Plate PRT-001791		2x



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1



Cut out the circles indicated on the provided template.

2





Ensure the template is oriented the correct way around. "Handle End" should be pointing towards the Load-Lid handle.

Sit the paper
Template on the front
of the Load-Lid.



Ensure the arrows at each end are aligned with the hinge bolts. The template should sit centred on the Load-Lid, touching the bolts at each end.



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3



Mark all holes through the template onto the Load-Lid.

Remove the template from the Load-Lid.

4



Drill through all marks with a 8.5mm drill bit.

5



Run a bead of sealer around each hole.



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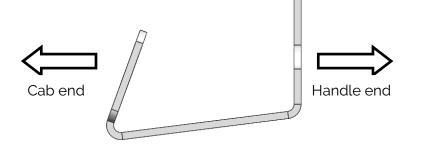
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6



Sit the base rail (1) onto the front of the Load-Lid.



Ensure the base rail sits with the more angled side facing forwards towards the cab, and the flat side facing back towards the handle.





Bolt the base rail to the Load-Lid through each drilled hole using the following fasteners:

- 4) M8 x 16mm Btn Bolts (Black)
 - 5) M8 Nyloc Nuts

Have the head of the bolt underneath the Load-Lid and the nut inside the base rail.



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8



Lift the top rail (2) onto the base rail.

C



Bolt the top rail to the base rail using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)6) M8 Spring Washers

10



Insert the thread plates (7) into the Side Rail T-Tracks at the front of the Load-Lid.



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11



Bolt the front feet to the Load Stop using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)6) M8 Spring Washers

12



Bolt the front feet to the Side Rail thread plates using the following fasteners:

4) M8 x 16mm Btn Bolts (Black)

6) M8 Spring Washers