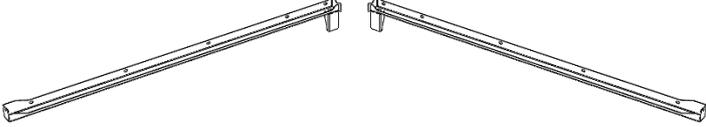
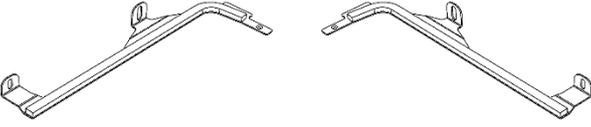
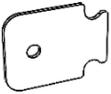
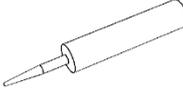


Ram 1500 RamBox – Despatch List

PRT-004455L PRT-004455R  <i>(with drainage plug pre-installed)</i>	1x 1x
PRT-004439L PRT-004439R  <i>(with sponge seal pre-installed)</i>	1x 1x
PRT-003744 	2x
Tube of black sealer <i>(new, with nozzle)</i> 	1x
X135HT Bulb seal 	30cm
SS0918S 10mm x 18mm foam tape 	50cm
M6 x 16mm CSK bolt 	2x
M8 x 16mm (black) 	2x
M8 fender washer 	2x
M8 nyloc nut 	2x
LD002 Pipe 700mm length 	2x

NZ Support:

P: 0800 683 352

E: sales@utemaster.co.nz

W: www.utemaster.co.nz

Australia Support:

P: 1800 43 345

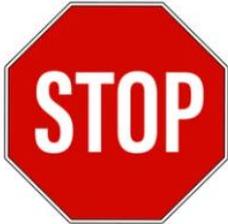
E: sales@utemaster.com.au

W: www.utemaster.com.au

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Ram 1500 RamBox Load-Lid Fitting Instructions

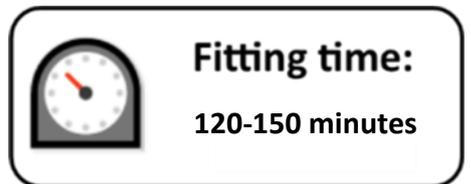
Thank you for purchasing a quality Utemaster™ product, our aim is providing you with as much assistance as possible throughout the fitting process. Please contact us if assistance is needed.



WATCH THE FITTING VIDEO BEFORE ATTEMPTING TO INSTALL

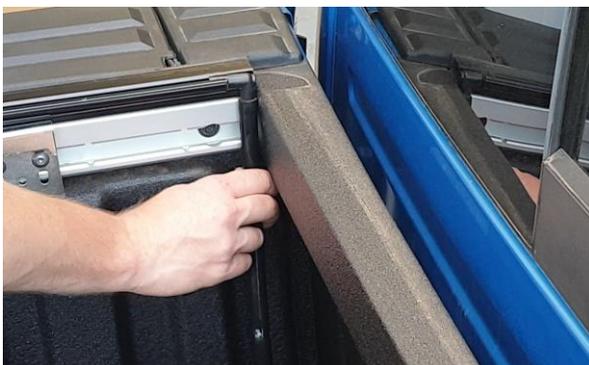
Enter this address into your web browser to view the fitting video:

<https://bit.ly/3dsBKTX>



Step 1) Remove tonneau cover from the vehicle (if it has one installed).

Step 2) Remove the hose in the front corner (if required), then unbolt and remove the track from along each side.



Step 3) Remove the plastic tabs from the sides.



Step 4) Seal the front corner joins.



Step 5) Place the bulb seal on each side of the front wall top face, ensure the side of the bulb is sitting in the glue. Trim to length.



Do Steps 6-9 on one side of the vehicle before starting on the other side so sealer doesn't harden before being applied

Step 6) Seal the rear corner joins shown below in red.



Step 7) Run sealer along the outside edge of the drainage channels (PRT-004455L & PRT-004455R). Completely circle each hole. Ensure it has a good bead of glue along the entire length so it seals nicely against the vehicle.



Step 8) Install the drainage channel to the vehicle, ensure it is pushed hard against the front wall with a good glue seal, and have the whole channel sitting as low as possible.



Step 9) Install two bolts through the drainage channel into the wellside threads, the thread in the front corner and the second thread from the rear. Use the original bolts which were taken from the sides in Step 2.



Step 10) Attach the hose onto the drainage plug protruding from the bottom of the drainage channel. Insert the other end through the drainage hole in the side of the wellside. Re-use the hose from Step 1 if your vehicle came with a drainage hose, otherwise use the provided hose for this step.



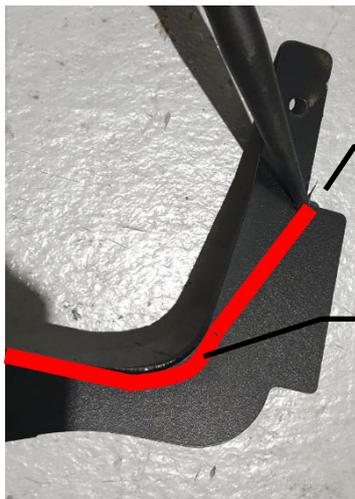
Step 11) Drop the tailgate and remove the two bolts shown below. *NOTE – DO NOT UNBOLT BOTH SIDES AT ONCE, ENSURE ONE SIDE REMAINS ATTACHED AT ALL TIMES.*



Step 12) Seal the join shown below.



Step 13) Run a bead of glue on the back face (opposite side to the sponge seal) of the tailgate brackets (PRT-004439L & PRT-004439R). Follow the path indicated below. Ensure the bead of glue is thick enough to fill the gap once the bracket is installed, using more glue now will save having to fill gaps later.



Start in this corner

Angle across to follow the radius around the corner



Continue down the length of the bracket, staying 3-5mm in from the edge

Step 14) Install bracket to the tailgate corner area, with the glue facing forwards and the sponge seal on the tailgate side. Ensure the glue creates a solid seal right down the length of the bracket.



Step 15) Insert the M6x16mm countersink bolt through the bracket into the drainage channel thread, then re-install the tailgate bolts through the bracket. Don't fully tighten until all three bolts are loosely installed.



Step 16) Check the bracket for gaps, and seal again from the outside if unsure. Fill the 'T' intersection joint with glue from on top. Ensure any excess sealer is neatly wiped up.



Step 17) Lift the lid onto the vehicle. Ensure the frame sits down inside the drainage channels.

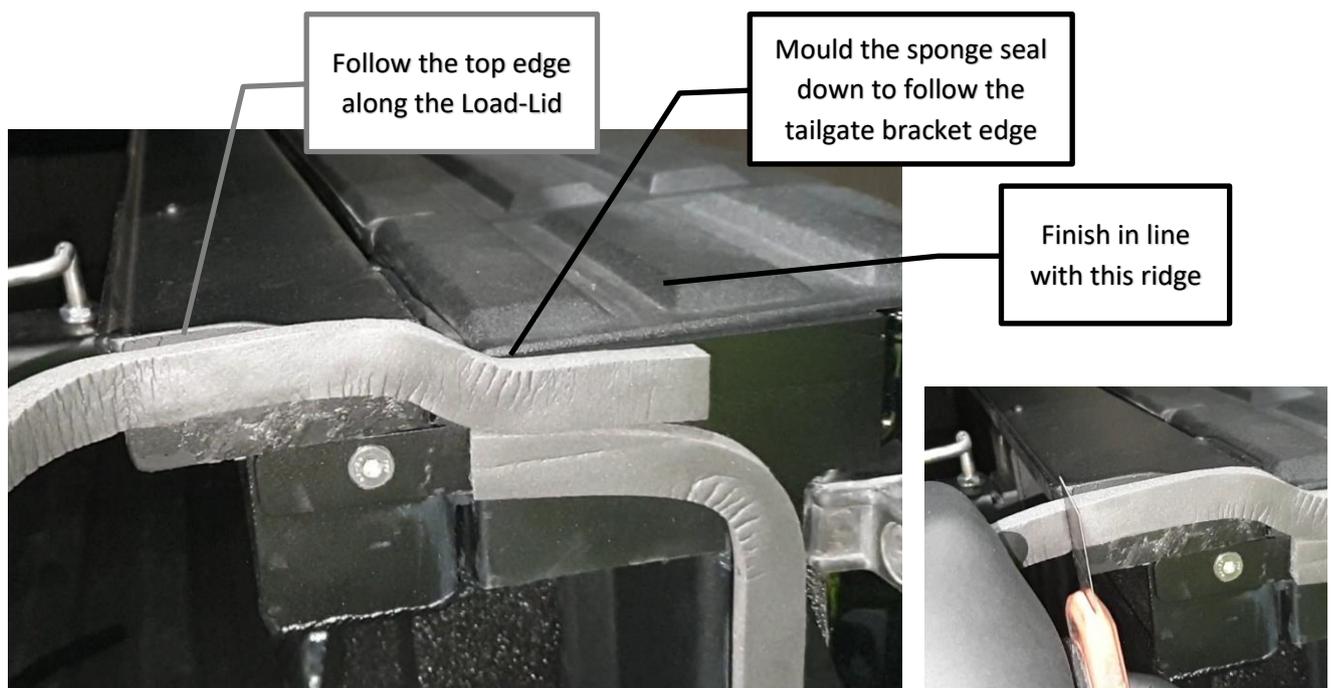


Step 18) Push the Load-Lid as far forward as possible. **Test the tailgate to ensure it closes before proceeding to the next step.**

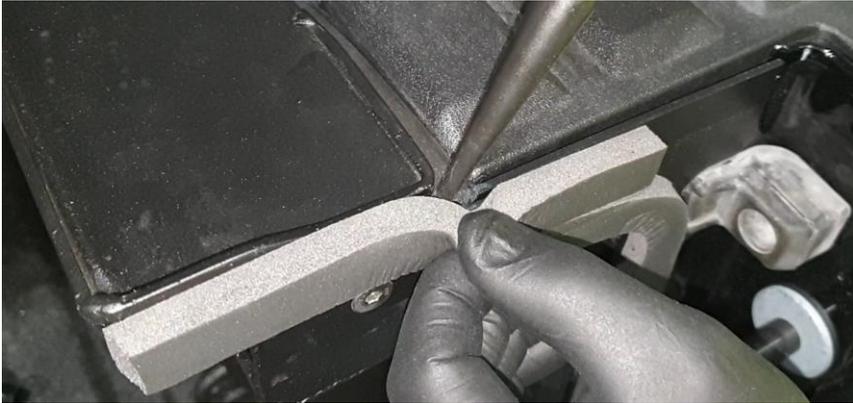
Step 19) Bolt through the Load-Lid into the remaining wellside threads (three per side).



Step 20) Run the provided sponge seal (10mm x 18mm) from the tailgate bracket onto the Load-Lid, following the path shown below. Trim off in line with the Load-Lid inside edge.



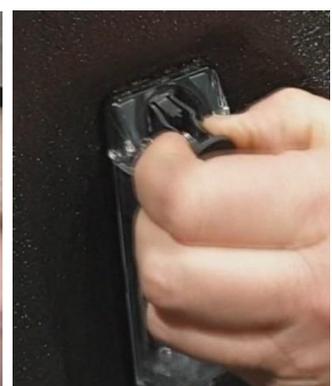
Step 21) Fill the 'T' intersection with glue again, neatly wipe up any excess sealer.



Step 22) Fill the hole in the front corner with sealer, ensure the sealer is pushed inside (not just sitting on the outside).



Step 23) Unbolt the lights. Once the bolts are removed, reach up from underneath the vehicle and push the clips through.



Step 24) Remove the light and seal around each hole behind. Re-install the light using the same clips and bolts.



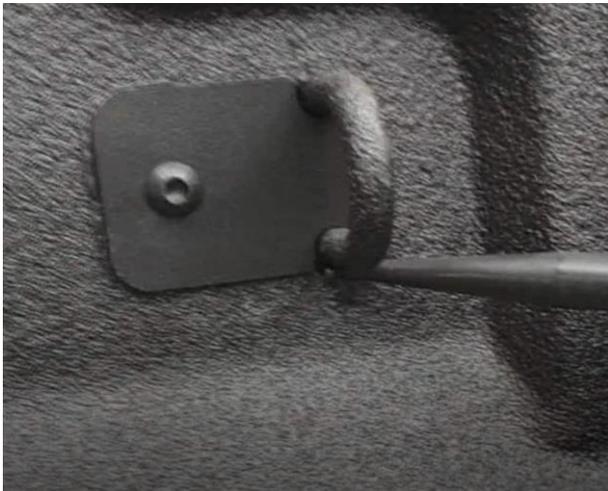
Step 25) Seal around the hole beside the rear hook, then place the hook sealer plate (PRT-003744) through the hook and against the glue. The hole in the plate should align with the hole in the wellside.



Step 26) Insert a black M8 bolt through the hole in the plate. Reach up underneath the vehicle and place an M8 fender washer and M8 nyloc nut on the bolt. Tighten up until it holds the plate firmly (two people required for this step).



Step 27) Seal right around the hooks so there is no gaps for water to leak through, then seal around the edges of the plate. Wipe any excess sealer away so it looks tidy. *(Tip: use soapy water to smooth the sealer and give a nice finish).*



Step 28) Seal around the front hook in the same way. Note that this one doesn't require a plate to seal it.



Your Load-Lid is now fully fitted and ready to use.

Thank you again for using Utemaster™ and don't forget to keep checking our website for our latest innovations!