

Ford Ranger WildTrak 2022+

GearForce Fit Kit



bit.ly/44jIKdp



Despatch List:

ID#	DESCRIPTION	IMAGE	QTY
1	PRT-007122-04L PRT-007122-04R		1x
2	PRT-007122-02		4x
3	PRT-007046-01		2x
4	M8 x 20mm Btn Head Bolt		6x
5	M8 Spring Washer		6x
6	M8 Flat Washer		6x
7	M6 x 20mm Btn Head Bolt		10x
8	M6 Spring Washer		10x
9	M6 Flat Washer		10x

1



Remove the rearmost spring-loaded tie hook on both sides

This can be put back after bracket installation is complete

2



Remove the 2 factory bolts holding the rail angle bracket in place

3



Remove the bolts fixing the small rear brackets in place

4



Remove the last bolt holding the remaining bracket in place.

The easiest method to do this is to get the bolt slightly loose and then slide the bracket down to get full access to the head

5



Loosely pre-assemble the rear bracket **[1]** to the clinch plate **[2]** using the following fasteners:

- 4) **2x** M8x20 Btn Bolt
- 5) **2x** M8 Spring Washer
- 6) **2x** M8 Flat Washer

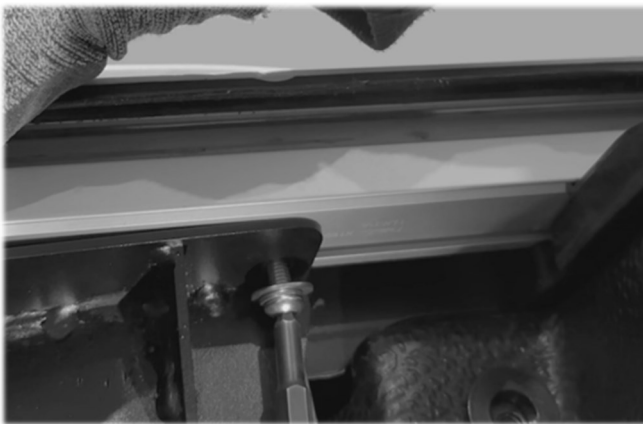
Repeat this for both rear brackets **[1]**

6



Slide the rear bracket to the rear of the Wildtrak rail

7



Loosely install the top bolt into the existing thread plate using the fasteners;

- 7) **1x** M6x20mm Bolt
- 8) **1x** M6 Spring Washer
- 9) **1x** M6 Flat Washer

8



Slide the bracket all the way to the end of the rail and bolt in to the side hole using the following fasteners;

- 7) **1x** M6x20mm Bolt
- 8) **1x** M6 Spring Washer
- 9) **1x** M6 Flat Washer

9



Tighten the loose top bolt using a 4mm Allen key

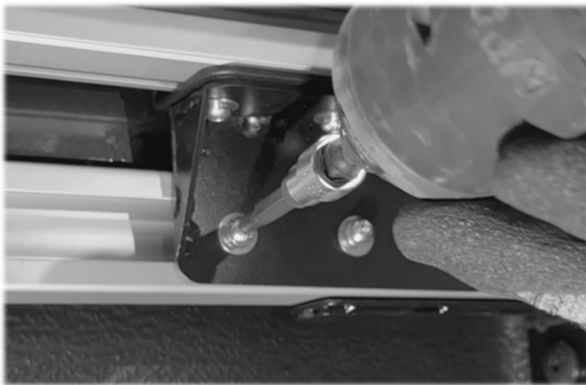
10



Bolt the rear bracket up into the top rail using the following fasteners:

- 4) **2x** M6x20mm Bolt
- 5) **2x** M6 Spring Washer
- 6) **2x** M6 Flat Washer

11



Tighten the clinch plate bolts to fully fix the bracket in place

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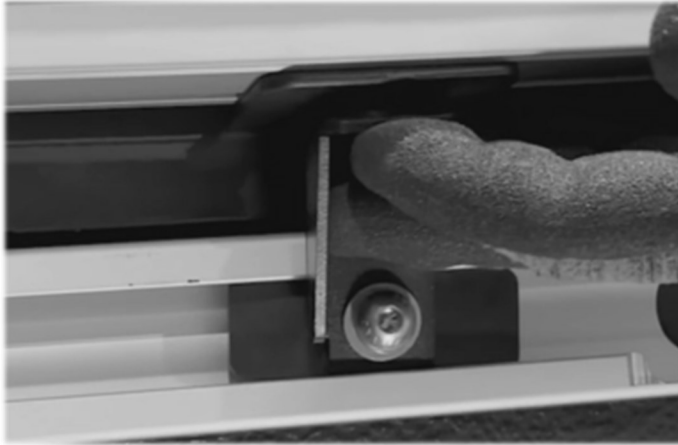
Remove the bolt from the front factory angle bracket

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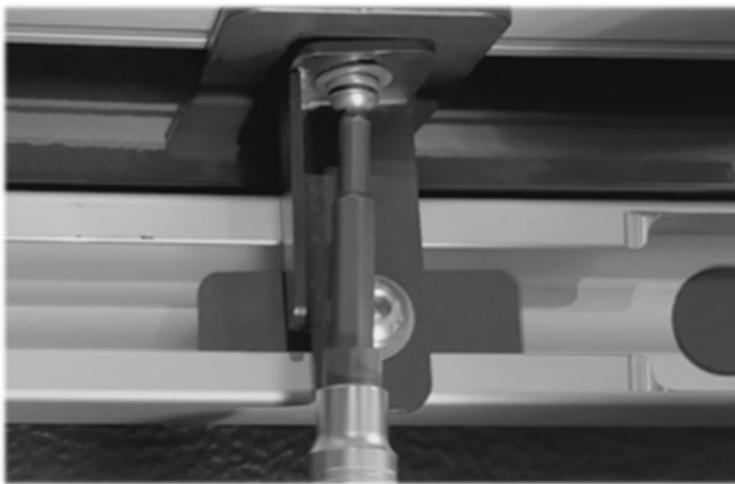
Loosely pre-assemble the front bracket **[3]** to the clinch plate **[2]** using the following fasteners:

14



Slide the bracket into the front section of the rail

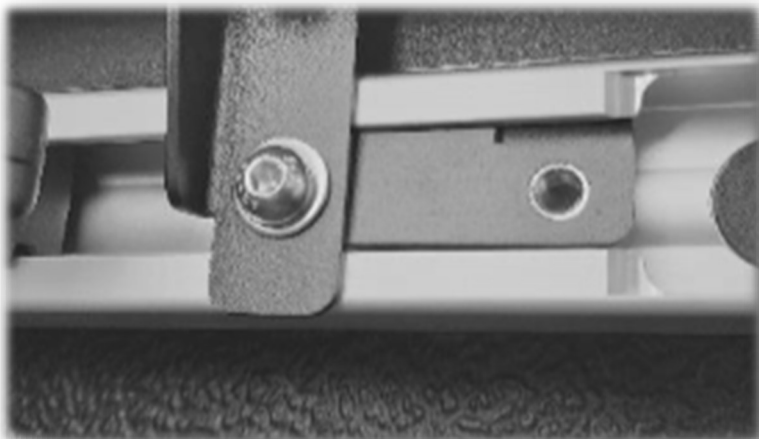
15



Bolt the front bracket up into the top rail using the following fasteners:

- 4) **1x** M6x20mm Bolt
- 5) **1x** M6 Spring Washer
- 6) **1x** M6 Flat Washer

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Tighten the clinch plate to fully secure the front reinforcing bracket using

- 4) **1x** M8x20mm Bolt
- 5) **1x** M8 Spring Washer
- 6) **1x** M8 Flat Washer

Make sure these steps have been repeated for the opposite side

Your GearForce Fit Kit is now fully fitted and ready for your GearForce product to be installed.
Thanks again for choosing Utemaster and don't forget to keep checking our website for our latest innovations!